



Owner:

No.: Issued: Valid to: Egernsund Wienerberger A/S: Petersminde Teglværk MD-22027-EN 04-07-2022 04-07-2027

3rd PARTY **VERIFIED**



VERIFIED ENVIRONMENTAL PRODUCT DECLARATION | ISO 14025 & EN 15804:2012 + A1:2013





Owner of declaration

Egernsund Wienerberger A/S Rørmosevej 85 DK-3200 Helsinge CVR: 10502306

Programme operator

Danish Technological Institute Gregersensvej 2630 Taastrup

Programme

electricity.

EPD Danmark Gregersensvej 2630 Taastrup www.epddanmark.dk

Declared product



Issued: 04-07-2022

Valid to: 04-07-2027

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Basis of calculation This Environmental Product Declaration is developed

in accordance with ISO 14025 and EN 15804:2012 + A1:2013.

Comparability

EPDs of construction products may not be comparable if they do not comply with the requirements in EN 15804:2012 + A1:2013. EPD data may not be comparable if the datasets used are not developed in accordance with EN 15804:2012 + A1:2013 and if the background systems are not based on the same database.

Validity

This EPD has been verified in accordance with ISO 14025 and is valid for 5 years from the date of issue.

Use

The intended use of an EPD is to communicate scientifically based environmental information for construction products, for the purpose of assessing the environmental performance of buildings.

EPD type

□Cradle-to-gate □Cradle-to-gate with options ⊠Cradle-to-grave

Tiles & Bricks Europe (2014) PCR for Clay Construction Products – "Guidance document for developing an EPD" serves as the cPCR

Independent verification of the declaration and data, according to EN ISO 14025

internal

⊠ external

Ninly Backen

Third party verifier:

Ninkie Bendtsen

enfer lartha Katrine Sørensen

EPD Danmark

Life cycle stages and modules (MND = module not declared; MNR = module not relevant)									vant)							
	Produc	t		ruction cess			Jse End of life				Beyond the system boundary					
Raw material supply	Transport	Manufacturing	Transport	Installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Re-use, recovery and recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	x	X	X	X	X	X	X	X	X	X	X	X	x

Production site

Assensvej 154,

5771 Stenstrup

Product use

Petersminde Teglværk

Declared unit

1 tonne of "rose bricks with manganese oxide" based on Danish yellow- and red-firing clay and produced at Petersminde Teglværk using 'bionaturgas' (black and grey/brown bricks). Certified green electricity is used at production site. Expected average reference service life of 150 years.

Bricks are used to build walls, pillars and partitions.

1 tonne of "rose" bricks of the production line based on

Danish yellow-, and red-firing clay. This EPD covers bricks containing manganese oxide (black and grey/brown

bricks), e.g. EW0447, EW0449, EW0450, EW0451, and

EW0476. Produced using 'bionaturgas' and green



WIENERBERGER

EGERNSUND



Kepddanmark



Product information

Product description

The product is a "rose" brick based on Danish yellow-, and red-firing clay. This EPD covers bricks containing manganese oxide (black and grey/brown bricks). Produced using 'bionaturgas' and certified green electricity. The product components and packaging materials are shown in the tables below.

	Material	Weight-% of declared product
	Danish red clay (red-firing)	44
	Danish blue clay (yellow-firing)	44
	Chamotte	4,9
	Sand	3,1
	Manganese oxide	2,0
	Engobe	0,2
	Water	2
	TOTAL	100
	Packaging	Weight-% of packaging
	LDPE-film	94
	Plastic strap (PET)	6
	TOTAL	100
Representativeness	and the results, represents 1 tonne of in Stenstrup, Denmark. Product spec collected from 2020. Background data are based on the few datasets from Ecoinvent. Genera	ction, the modelled foreground system of bricks on the production site located cific data are based on average values GaBi database, supplemented with a ally, the used background datasets are ears old. All datasets are less than 10
Dangerous substances	Bricks do not contain substances liste of Very High Concern for authorisatio (<u>http://echa.europa.eu/candidate-li</u> Absence of these substances are dec	<u>st-table</u>)
Essential characteristics (CE)		f the harmonized standard EN 771- P's (Declaration of Performance) exist
	DoP's can be obtained through Egerr (<u>https://www.egernsund.com/vaerki</u> teknisk-information/dop-ce-deklarat	tojer-service/projektberegning-
	For further technical information manufacturer or on the manufacturer	can be obtained by contacting the ers website:
	http:www.egernsund.com	





Reference Service Life (RSL)

150 years.

RSL is based on the cPCR for clay construction products: "For clay construction products, the RSL is 150 years. Studies have shown that clay construction products stand out with their high durability and prevail with no maintenance and a life span of 150 years or more".

Product illustrations:

The illustrated products below are examples of products covered by this EPD.



EW0449 Kul



EW0476 Eg



EW0451 Stål

Links to product examples:

https://www.egernsund.com/produkter/mursten/facademursten/ew0451stal.html https://www.egernsund.com/produkter/mursten/facademursten/ew0449kul.html https://www.egernsund.com/produkter/mursten/facademursten/ew0476eg.html





LCA background

Declared unit

The LCI and LCIA results in this EPD relates to 1 tonne of bricks.

Name	Value	Unit
Declared unit	1	tonne
Density	1700-1750	kg/m ³
Conversion factor to 1 kg.	0,001	-

PCR

This EPD is developed according to the core rules for the product category of construction products in EN 15804:2012 + A1:2013 and the product specific PCR "TBE PCR for clay construction products" (cPCR).

This EPD does not include additional impact categories recommended in the PCR since these have not commonly been included in former danish EPDs on bricks and since these categories are now outdated and new versions included in EN15804+A2.





Flow diagram



The flow diagram conforms with the requirements in the modular approach and shows the production phase A3 for brick production (Petersminde Teglværk only uses "soft stone press", no "extruder" and no "handcut"). The remaining phases are described below.

System boundary

This EPD is based on a cradle-to-grave LCA (module A1-D), in which 100 weight-% has been accounted for. All relevant processes during the life cycle of the product has been accounted for and no life cycle stages has been omitted, in which significant environmental impacts are taking place. The use stage B1-B7 is assessed to be not relevant.



The general rules for the exclusion of inputs and outputs follows the requirements in EN 15804:2012 + A1:2013, 6.3.5, where the total of neglected input flows per module shall be a maximum of 5 % of energy usage and mass and 1 % of energy usage and mass for unit processes.

Key assumptions for the system boundary are described in each life cycle phase.

Product stage (A1-A3) includes:

- A1 Extraction and processing of raw materials
- A2 Transport to the production site
- A3 Manufacturing processes

The product stage comprises the acquisition of all raw materials, products and energy, transport to the production site, packaging and waste processing up to the "end-of-waste" state or final disposal. The LCA results are declared in aggregated form for the product stage, which means, that the sub-modules A1, A2 and A3 are declared as one module A1-A3.

The bricks are packed on wooden pallets which are part of a return system, because of this the pallets are reused and are excluded from the calculations.

Construction process stage (A4-A5) includes:

The construction process stage includes:

- A4 transport to the building site
- A5 installation into the building

This includes the provision of all materials, products and energy, as well as waste processing up to the end-of-waste state or disposal of final residues during the construction process stage. The use of mortar is excluded according to the cPCR. These information modules also include all impacts and aspects related to any losses during this construction process stage. The loss of bricks is set equal to 3% in mass according to the cPCR. The lost bricks are landfilled, and the packaging is incinerated with energy recovery and the credit is declared in module D.

Use stage (B1-B7) includes:

The use stage, related to the building fabric includes:

- B1 use or application of the installed product
- B2 maintenance
- B3 repair
- B4 replacement
- B5 refurbishment

The use stage related to the operation of the building includes:

- B6 operational energy use
- B7 operational water use

These information modules include provision and transport of all materials, products, as well as energy and water provisions, waste processing up to the end-of-waste state or disposal of final residues during this part of the use stage.





According to the cPCR these modules do in general not generate relevant environmental impacts and therefore has a value of zero.

End-of-life stage (C1-C4 + D)

The end-of-life stage includes:

- C1 de-construction, demolition
- C2 transport to waste processing
- C3 waste processing for reuse, recovery and/or recycling
- C4 disposal

C1 can be ignored according to the cPCR, whereas the rest of the modules are included using national scenarios. In C4 1% of the bricks are landfilled.

Module D includes the reuse, recovery and/or recycling potentials, expressed as net impacts and benefits. These included the energy produced in A5 (incineration of packaging) and substitution of gravel from the recycling of crushed bricks.

Cut-off criteria The general rules for cut-offs of inputs and outputs in the EPD follows the rules in EN 15804:2012 + A1:2013 chapter 6.3.5. The maximum cut-off of input flows for a module is 5% for energy use and mass, while it is maximum 1% for unit processes.



LCA results

	ENVIRONMENTAL IMPACTS PER TONNE								
Parameter	Unit	A1-A3	A4	A5	B1-C1	C2	C3	C4	D
GWP	[kg CO ₂ -eq.]	1,67E+02	3,23E+00	3,40E+00	0,00E+00	2,46E+00	7,04E-01	1,39E-01	-2,97E+00
ODP	[kg CFC11-eq.]	4,60E-06	5,63E-16	2,67E-15	0,00E+00	4,28E-16	1,23E-16	7,60E-16	-4,31E-14
AP	[kg SO ₂ -eq.]	2,11E+00	2,36E-03	3,56E-03	0,00E+00	1,80E-03	2,11E-03	8,31E-04	-1,10E-02
EP	[kg PO4 ³⁻ -eq.]	6,39E-01	4,70E-04	5,31E-04	0,00E+00	3,57E-04	4,92E-04	9,43E-05	-2,18E-03
POCP	[kg ethene-eq.]	9,40E-02	-3,76E-05	-7,06E-05	0,00E+00	-2,86E-05	2,19E-04	6,38E-05	-1,05E-03
ADPE	[kg Sb-eq.]	7,00E-04	2,52E-07	7,03E-08	0,00E+00	1,91E-07	5,52E-08	1,40E-08	-5,69E-07
ADPF	[MJ]	1,31E+03	4,37E+01	1,03E+01	0,00E+00	3,33E+01	9,58E+00	1,89E+00	-3,94E+01
Caption	GWP = Global warmi	ng potential; ODP = Oz			tial of soil and water; EF purces; ADPF = Abiotic of			nical ozone creation pot	ential; ADPE = Abiotic

Parameter	Unit	A1-A3	A4	A5	B1-C1	C2	C3	C4	D
PERE	[MJ]	9,19E+03	2,45E+00	1,11E+00	0,00E+00	1,87E+00	5,38E-01	2,62E-01	-1,73E+01
PERM	[MJ]	0,00E+00							
PERT	[MJ]	9,19E+03	2,45E+00	1,11E+00	0,00E+00	1,87E+00	5,38E-01	2,62E-01	-1,73E+01
PENRE	[MJ]	1,59E+03	4,40E+01	1,05E+01	0,00E+00	3,35E+01	9,65E+00	1,95E+00	-4,56E+01
PENRM	[MJ]	3,75E+01	0,00E+00						
PENRT	[MJ]	1,62E+03	4,40E+01	1,05E+01	0,00E+00	3,35E+01	9,65E+00	1,95E+00	-4,56E+01
SM	[kg]	5,43E+01	0,00E+00						
RSF	[MJ]	1,40E+03	0,00E+00						
NRSF	[MJ]	0,00E+00							
FW	[m ³]	3,01E+00	2,81E-03	7,51E-03	0,00E+00	2,14E-03	6,16E-04	4,80E-04	-1,24E-02

renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SBF = Use of renewable secondary fuels; FW = Use of net fresh water



WASTE CATEGORIES AND OUTPUT FLOWS PER TONNE									
Parameter	Unit	A1-A3	A4	A5	B1-C1	C2	C3	C4	D
HWD	[kg]	5,85E-06	2,22E-09	9,08E-10	0,00E+00	1,69E-09	4,86E-10	2,07E-10	-1,50E-08
NHWD	[kg]	7,57E+00	6,54E-03	3,00E+01	0,00E+00	4,97E-03	1,43E-03	9,71E+00	-4,00E+01
RWD	[kg]	1,21E-02	5,33E-05	8,67E-05	0,00E+00	4,05E-05	1,17E-05	2,04E-05	-2,41E-03
CRU	[kg]	0,00E+00							
MFR	[kg]	5,46E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	9,60E+02	0,00E+00	0,00E+00
MER	[kg]	0,00E+00	0,00E+00	8,51E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
EEE	[MJ]	0,00E+00							

EET	[MJ]	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Caption	HWD = Hazardous	waste disposed; NHW			 Radioactive waste dis orted electrical energy 			R = Materials for recycl	ling; MER = Materials



Additional information

Technical information on scenarios

Transport to the building site (A4)

Parameter	Value	Unit
Fuel type	Diesel	-
Truck type	Euro 6 more than 32t gross weight / 24,7 t payload capacity	-
Transport distance	50	km
Capacity utilisation (including empty runs)	61	%
Gross density of transported product	1700-1750	kg/m ³
Capacity utilisation, volume factor	1	_

Installation of the product in the building (A5)

Parameter	Value	Unit
Waste material (bricks)	30	kg
Waste material (packaging)	0,90	kg
Direct emissions to air, soil and waste	0	kg

Use (B1-B7)

Parameter	Value	Unit
Not relevant		

Reference service life

Reference service Life	150 years
Declaration of performance (at gate) etc.	DoP
Instructions of use	DoP
Assumed quality of installation work according to producer guidelines	www.mur-tag.dk/udfoerelse/murerhaandbogen-2020/
Outdoor environment – weather, wind, pollution, UV etc.	https://www.egernsund.com/produkter/mursten/teknisk- information.html
Indoor environment – temperature, moisture etc.	https://sbi.dk/Assets/Muret-byggeri-og-indeklima_1/Muret- byggeri-og-indeklima.pdf
Use conditions – mechanical tear, use frequency etc.	https://www.egernsund.com/produkter/mursten/teknisk- information.html
Maintenance (frequency, type, quality, replacements etc.)	Construction Clay Products, TBE 2014

End of life (C1-C4)

Parameter	Value	Unit
Separated construction waste	970	kg
Mixed construction waste	0	kg
For reuse	0	kg
For recycling	960,3	kg
For energy recovery	0	kg
For landfilling	9,7	Kg

Reuse, recovery and/or recycling potential (D)

Parameter	Value	Unit
PE	0,85	kg
PET	0,052	kg
Crushed bricks	960,3	kg



Indoor air The EPD does not give information on release of dangerous substances to indoor air because the horizontal standards on measurement of release of regulated dangerous substances from construction products using harmonised test methods according to the provisions of the respective technical committees for European product standards are not available.

Soil and water The EPD does not give information on release of dangerous substances to soil and water because the horizontal standards on measurement of release of regulated dangerous substances from construction products using harmonised test methods according to the provisions of the respective technical committees for European product standards are not available.



References

Publisher	http://www.epddanmark.dk
Programme operator	Danish Technological Institute Gregersensvej DK-2630 Taastrup http://www.teknologisk.dk
LCA-practitioner	Danish Technological Institute Gregersensvej DK-2630 Taastrup http://www.teknologisk.dk
LCA software /background data	GaBi ts, version 10.5.0.78 GaBi ts database, version 10.5 (Content version 2021.1) Ecoinvent, version 3.5
3 rd party verifier	Ninkie Bendtsen NIRAS A/S Sortemosevej 19 DK-3450 Allerød www.niras.dk

General programme instructions

Version 2.0 www.epddanmark.dk

EN 15804:2012 + A1:2013

DS/EN 15804 + A1:2013 - "Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products"

EN 15942

DS/EN 15942:2011 – " Sustainability of construction works – Environmental product declarations – Communication format business-to-business"

ISO 14025

DS/EN ISO 14025:2010 – " Environmental labels and declarations – Type III environmental declarations – Principles and procedures"

ISO 14040

DS/EN ISO 14040:2008 – " Environmental management – Life cycle assessment – Principles and framework"

ISO 14044

DS/EN ISO 14044:2008 – " Environmental management – Life cycle assessment – Requirements and guidelines"

Tiles & Bricks Europe

TBE PCR for clay construction products (2014) Guidance document for developing an EPD